

Saxon sealer SB2000 Validatable

- The machine has been designed for use in the sectors (medical, pharmaceutical, high end quality food products, chemical ...) where a validatable and calibrated seal is required. The customer will be able to record all the set parameters relating to the sealing of the bag.
- ➤ The "Saxon SB 2000 Validatable" sealer uses the principle of heat transfer by conduction where fixed heating elements heat the bags by direct contact through a pair of bands. These bands have high thermal conductivity and move in synchronisation with transport belts.
- ➤ The "Saxon SB 2000 Validatable" sealer features 6 heater blocks which are individually controlled by a PID with digital readouts. The heaters have a validatable pressure controlled by pneumatic cylinders
- ➤ The PID is incorporated into the PLC, accessible through the human interface (HMI) control panel
- ➤ Bag feeding will not be possible until the required temperature and correct pressure to the cylinders are reached, therefore ensuring a seal that is produced within the predefined values
- > The VFD (variable frequency drive) speed controller is incorporated into the HMI control panel



Saxon SB2000 Validatable

FISCHBEIN S.A.

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KBC Bank: IBAN: BE04 4324 0126 8131 • ING Bank: IBAN: BE39 3100 8258 8819

Characteristics:

Power supply: 240 V, 3 Ph
Power of heaters: 2000W
Maximum current: 10,5A
Temperature control: 6 PIDs

• Speed: 6,2m/min to 14,1m/min

• "Protection" gate preventing bag feeding + alarm + alert message to ensure the validatability of the sealing process

• Seal width: up to 14mm

• Finish: Stainless steel 430 construction

• Vortex cooling

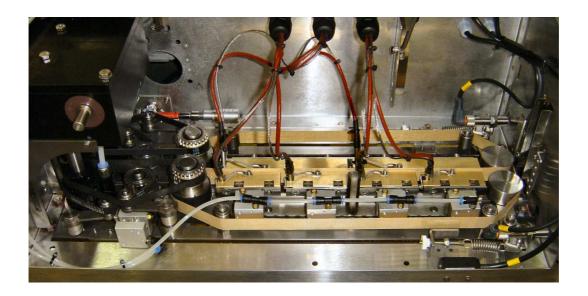
- HMI (human interface) control panel
- PLC (programmable logic controller)
- IP54 version (IP66 not available)

The set parameters will refer to a large number of elements:

- 1. Seal temperature setting
- 2. Seal temperature reading
- 3. Speed setting
- 4. Speed reading
- 5. Pressure setting
- 6. Heater blocks pressure setting (acting upon the bag before the pressure wheels
- 7. Pressure wheel pressure setting (acting upon the bag before exiting the sealer)
- 8. Alarms
- 9. Band break
- 10. Bag counter
- 11. Heater failure
- 12. Calibration point for independent verification of temperature
- 13. Identified password for each operator
- 14. Parameter changes to the sealer by an authorised person. Password protected
- 15. Download the daily production to a USB stick
- 16. Possibility of a vision system to check the seal pattern/date codes printed onto the bag

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Saxon SB2000 Validatable: internal view



Saxon SB2000 Validatable: side view

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